

# Forming Wire Butt Welding Machine Water Cooling CNC Spring Forming Machine All In One

## **Basic Information**

Place of Origin: Guangdong, ChinaBrand Name: Jin Hongxiang

Certification: CE
Model Number: J2-6
Minimum Order Quantity: 1 set
Price: Negotiable

Packaging Details: Export safety wooden case
 Delivery Time: 5-10 days or negotiation
 Supply Ability: 50 Set/Sets per Month



## **Product Specification**

Product Name: 2D Bending Wire Butt Welding Machine

Machine Type: Fully Automatic

• Core Components: Spring Machine System, Precision Servo,

**CNC** Machining

• Warranty: 1 Year

• Control System: Servo + Spring Machine System + Precision

Control Current Electric Box

Number Axes:
 4

• Maximum Wire Speed: 80M/min

• Feature: It Is Fully Automatic, Which Can Bend The

Line And The Butt Welding Machine After

Bending The Frame, And It Can Be

Completed At One Time.

Wire Delivery Accuracy: ±0.1mm

Input Power: 380V,50/60HZPort: Shenzhen,China

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## **Product Description**

## Forming and butt welding all-in-one machine, forming + butt welding completed at one time

#### Alias

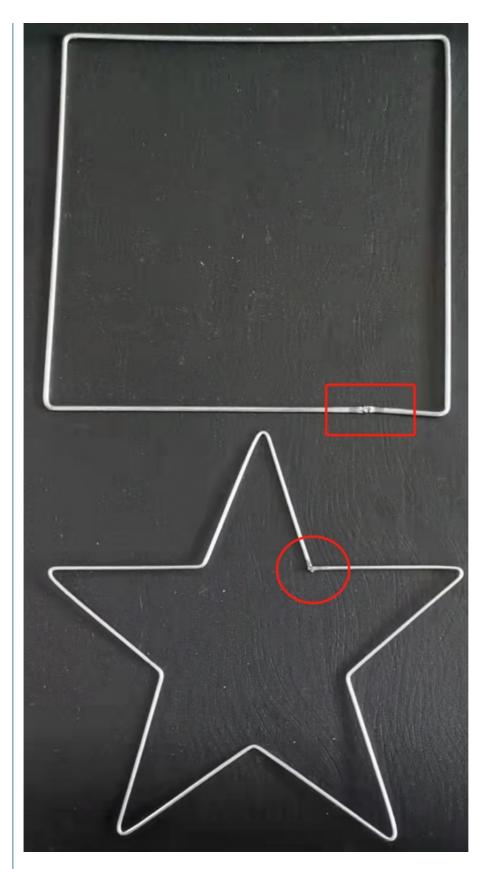
Bending machine, bending and butt welding machine, bending frame + butt welding machine, 2D bending machine, 2D folding frame machine,

Product Description

All plane forming and bending shapes that need to be butted can be fully automated by this machine.

#### \*Features

- 1. Automatic bending machine, servo high speed bending and butt welding machine
- 2. Bent frame + butt welding, it is a molding machine, can bend frame, can bend other 2D shape, all molding machine function has
- 3. It can also be butt welded. For the products that need interface, it can directly form butt welding, which is more efficient, labor-saving and more humanized.



## Technical parameter

J2DDH2-6MM	J2DDH2-8MM	J2DDH-Y-2-8MM
4	4	3
Hard wire ø2-4	Hard wire ø2-6	Hard wire ø2-8
Flexible cord ø2-6	Flexible cord ø2-8	Flexible cord ø2-10
3	3	3
	4  Hard wire ø2-4  Flexible cord ø2-6	4 4  Hard wire ø2-4  Hard wire ø2-6  Flexible cord ø2-6  Flexible cord ø2-8

Control system	32-bit high- performance processor, can store 2048 files, programming accuracy 0.01	32-bit high- performance processor, can store 2048 files, programming accuracy 0.01	32-bit high-performance processor, can store 2048 files, programming accuracy 0.01
Maximum wire speed(M/MIN)	80	70	60
Movement direction	rotating die can be raised and lowered, and the positive and negative motion can be realized	rotating die can be raised and lowered, and the positive and negative motion can be realized	rotating die can be raised and lowered, and the positive and negative motion can be realized
Wire delivery accuracy(mm)	±0.1	±0.1	±0.1
Power of butt welding transformer	water-cooling 50KVA	water-cooling 60KVA	water-cooling 50KVA
Solenoid valve and quantity	Taiwan Air TAC 15	Taiwan Air TAC 15	Taiwan Air TAC 12
Input power	380V,50/60HZ	380V,50/60HZ	380V,50/60HZ

## widely used

- (1) Auto parts: Children's seat frame, door lock rod, snake spring, including one snake and two snakes, car cat head spring, sun visor rail frame, car seat wire, motorcycle parts, bicycle parts, lift car, etc.
  (2) Daily hardware: kitchen display rack, shelf, egg laying device, cabinet basket, refrigerator rack, toilet rack.
- (3) Wire craft products, lighting molding products, fishing gear parts products, wine rack, family fruit tray, garden flower rack, Christmas wire gifts.

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